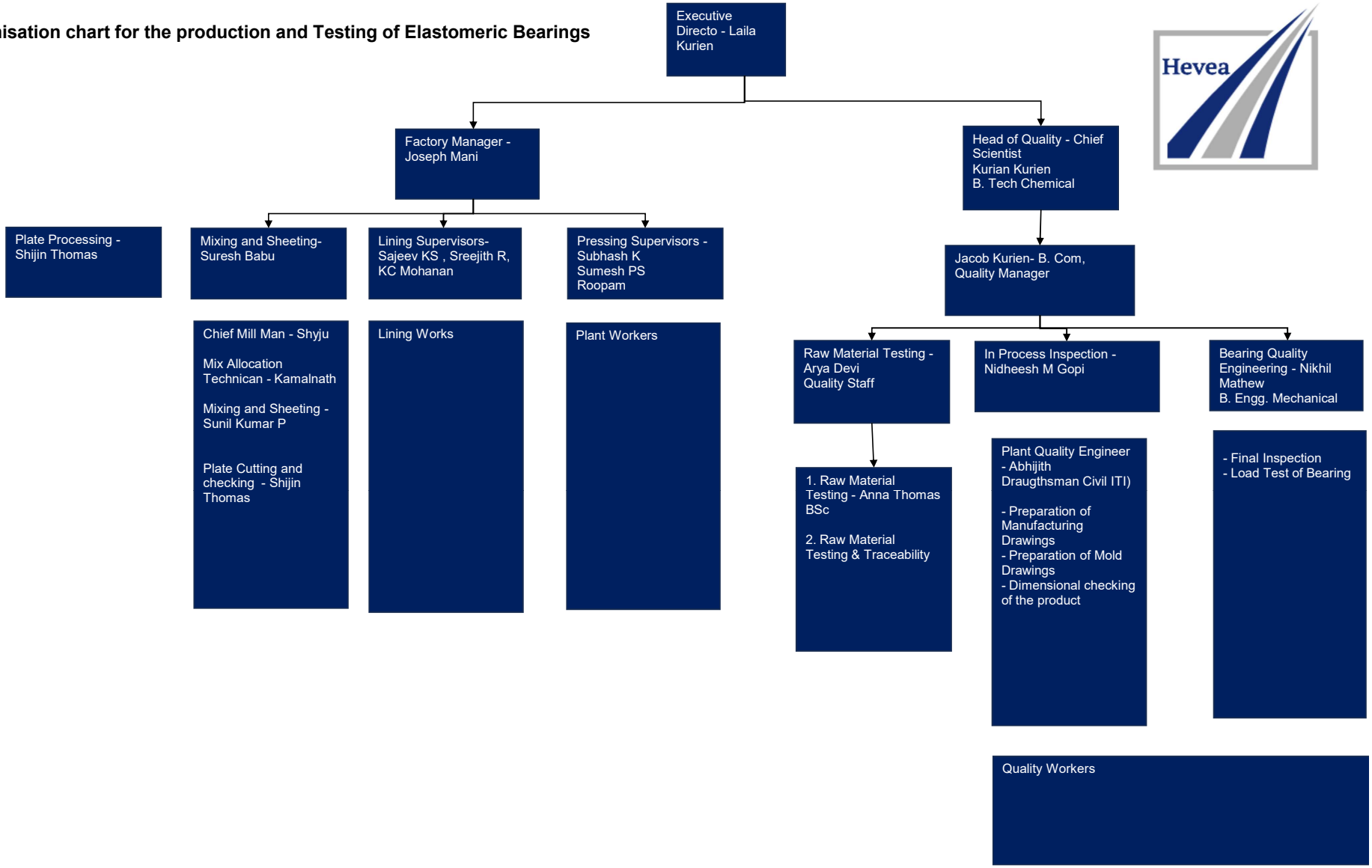Factory Organisation chart for the production and Testing of Elastomeric Bearings